

EASTERN REGIONAL OFFICE

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**INSPECTION REPORT**

Mr. Scott Walter
 Mark TK Welding
 11771 State Route 85
 Kittanning, PA 16201

Report #: 1
 PO #: 07/132 / Credit Card
 Lab #: 070547
 Date Received: 3/27/07
 Date Tested: 3/28/07

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Date: March 29, 2007

Work Order: G3261

On March 27, 2007, our Physical Testing Department received four (4) sets of conveyor system assemblies consisting of two (2) side pieces and two (2) cross pieces to form a square. We were requested to perform a load test on the assembly outlined below. We were also requested to perform a Flexural test on one (1) of each type of the side pieces.

Following are the results:

TEST SET-UP AND RESULTS:

The two (2) side pieces were supported at both ends. The two (2) cross pieces were then connected to the ends of the side pieces. A loading frame was placed at the center of the cross pieces in order to load the two (2) assemblies simultaneously at the center. The pieces were supported on our Tinius Olsen 1.2×10^6 pound testing machine.

For the tests on the side pieces, the ends of the pieces were supported at the ends and then loaded in the center.

The following are the results:

SAMPLE ID ASSEMBLIES	MAX LOAD POUNDS
2" Tubing	9,877
2" Tubing with reinforcement	18,083
2 1/2" Tubing	18,511
2 1/2" Tubing with reinforcement	33,421
2 1/2" Tubing with reinforcement & pins	25,096
3" LTD with pins	66,011

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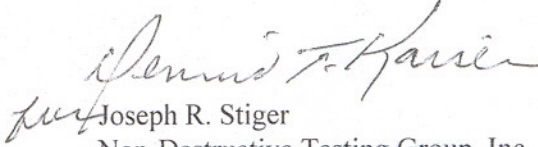
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SAMPLE ID SINGLE SIDE	MAX LOAD POUNDS
3" Tubing	110,909
2 1/2" Tubing	2,129
2 1/2" Tubing with pins	8,945
2 " Tubing	2,296

Respectfully submitted,


Joseph R. Stiger
Non-Destructive Testing Group, Inc.

Testing was performed in accordance with accepted industry practice as well as the test methods referenced. Non-Destructive Testing Group, Inc. has no direct knowledge of the origin, sampling procedure, nor condition of the samples, and makes no claims as to the suitability nor final use of the material. This test report applies only to those items tested. This report shall not be reproduced except in full without the written consent of Non-Destructive Testing Group, Inc.